

DART SERVICE INSTRUCTION

TO AMEND IIN-D139-799 REV. E AND ICA-D139-799 REV. 4
REF. FAA STC: SR02138SE

PURPOSE:

THE PURPOSE OF THE DART SERVICE INSTRUCTION (DSI) IS TO CHANGE THE P/N OF THE DOOR PROP USED IN D139-799-013 CARGO DOOR FWD OPENING HINGE KIT FROM D3552-13 TO D3552-23 TO PREVENT THE MODIFIED DOOR FROM HITTING THE MAINTENANCE STEP IN THE DOWN POSITION

PARTS LIST CHANGE:

FOR D139-799-013 AT CHG 003 AND SUBSEQUENT, THE PARTS LIST SHOULD BE CHANGED AS FOLLOWS:

- 5.0 D139-799-013 Cargo Door Hinge Kit (IIN-D139-799 Rev. E)
52.4 D139-799-013 Cargo Door Hinge Kit (ICA-D139-799 Rev. 4)

QTY. -013	PART NUMBER	DESCRIPTION
X	D139-799-013	CARGO DOOR HINGE KIT

IS:

1	D3552-23	DOOR PROP
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WAS:

1	D3552-13	DOOR PROP
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CUSTOMERS WHO HAVE RECEIVED D139-799-013 AT CHG 002 OR EARLIER CAN OBTAIN THE DSI 9567-011 DOOR PROP KIT FROM DART




QTY -011	PART NUMBER	DESCRIPTION
X	DSI9567-011	DOOR PROP KIT
1	D3552-23	DOOR PROP

PROCEDURE:

REMOVE D3552-13 DOOR PROP AND REPLACE WITH D3552-23 DOOR PROP PER CHAPTER 52 OF ICA-D139-799.

WEIGHT AND BALANCE:

NEGLIGIBLE EFFECT ON WEIGHT AND BALANCE ASSOCIATED WITH THIS CHANGE

A	NEW ISSUE	RF	11.09.27
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD KENT, WA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9567	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		DOOR PROP CHANGE	NTS
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